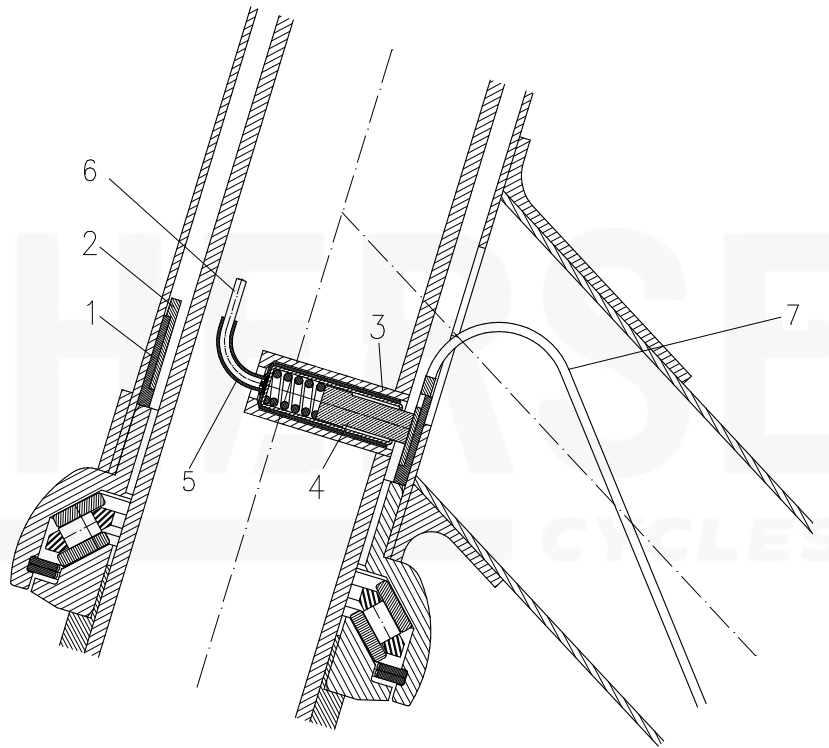


Headset Slip Ring

- Version 2023_05_09

- **Prepare your frame:** Head tube must be open where down tube attaches. (Large opening makes installing wire (7) easier). Head tube must be reamed out at least 15 mm above upper edge of headset cup.
- **Braze contact holder (3) into fork steerer tube:** Drill a hole in the front of the steerer, so it lines up with the brass ring (2). Make sure the hole is in the butted (thick) section of the steerer tube.
- **File** contact holder (3) flush with steerer tube.
- **Use drill to remove any corrosion, etc.** from inside of contact holder.
- **Solder wire (6) to contact brush (4).**
- **Use provided heat shrink tubing (5)** to insulate contact brush and wire.
- **Solder taillight wire (7) to brass ring (2):** Drill a small hole near top of brass ring to locate wire. File off any wire protruding to the inside of brass ring.
- **Head tube assembly:** Slide brass ring (2) into insulator (1). Slide/press unit into head tube (brass edge up) before installing lower headset cup.
- **Fork assembly:** Feed wire (6) through hole in back of contact holder (3), then push contact brush (4) into contact holder. When installing fork, use a small screwdriver to push brass brush inward to clear headset cup.



Package Contents:
1 Insulator
2 Brass Ring
3 Contact Holder
4 Contact Brush
5 Heat Shrink Tubing